



### About Longridge Olives

- First high-density orchard planted in 1998.
- Super high-density orchard planted in 2008.
- Olive mill operational in 2018.
- Three on the ground workers (Jim, Lachlan and Harrison)
- 86 ha of olives.





### About Harrison

- Studied Math, Physics, Computer Science and Teaching.
- Came back in 2018 to help build the olive mill.
- Integrating sensors and monitoring technology.
- Skills in networking, planning and infrastructure.
- Passionate about flying.





### Major Considerations



WATER



**LOCATION** 



PLANNING FOR LOW MAINTENANCE



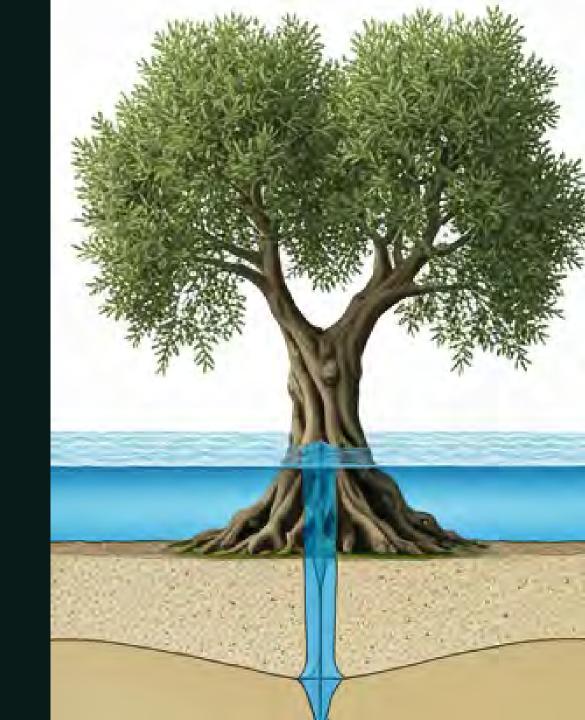
**PLANTING** 





### Water

- Olive trees do require a lot of water.
- 10 Megalitres per hectare, annually.
- 1 full metre of water over the entire grove.



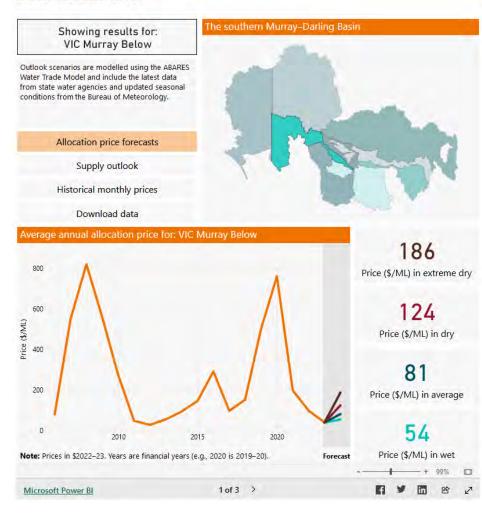
### Water

- The price of river water is a cost you cannot control.
- Use bore water where you can.

#### Water Market Outlook - April 2023

Authors: John Walsh, Rhys Downham, Jordan Rose and Mihir Gupta

#### Data visualisation





### Frosts

• Location is the most important factor.



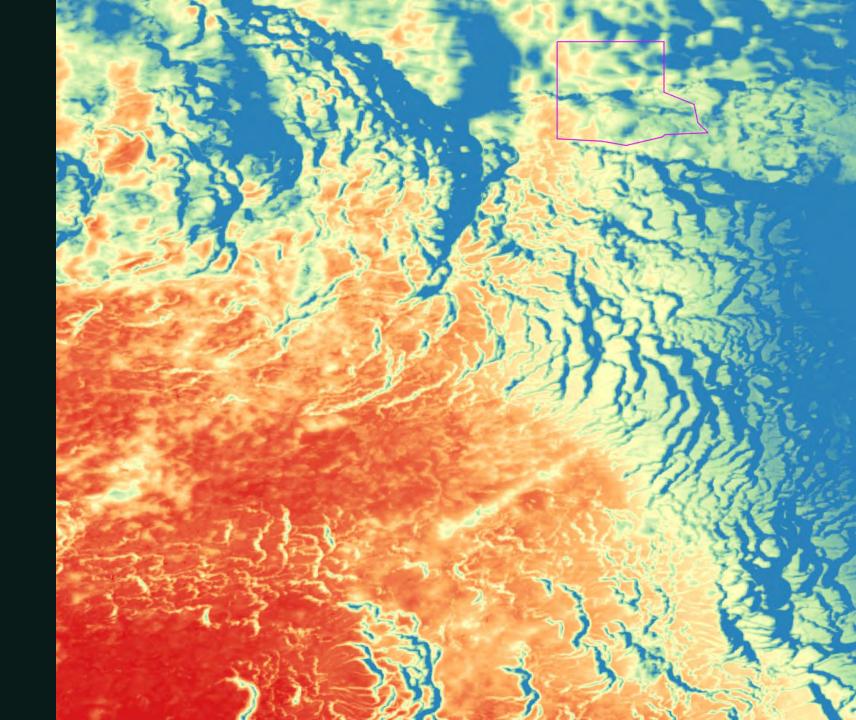


### Find and use elevation data to plan your orchard



### Starting Fresh

- Buy land on higher ground.
- Longridge is lucky as we didn't know this when we started.



### Frost Fans

 May work better in different topography.



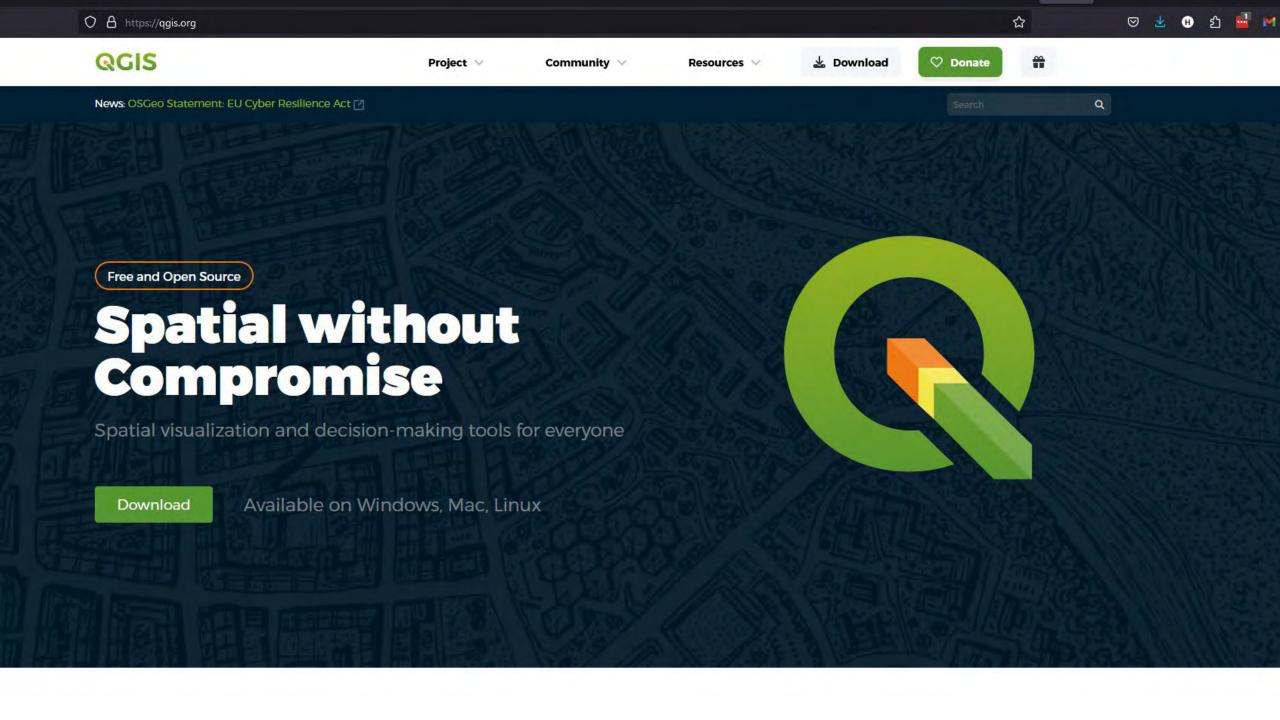


#### Elvis - Elevation and Depth - Foundation Spatial Data

Information Publication Scheme Freedom of Information







Location – Solar Irrigation







### Reasons for Low Maintenance



You can maintain more or enjoy your life more.



A lack of money and time.



Be profitable with a low bulk oil price.

- Our pruning regime is cut the trees, so they have space to grow new wood and fit in the harvester.
- These trees have already been harvested.



- This was August 2023.
- No fruit in harvest 2024.



- Unsure if it's the best idea, but it's the only affordable and practical one for us.
- Roughly 50c per tree.



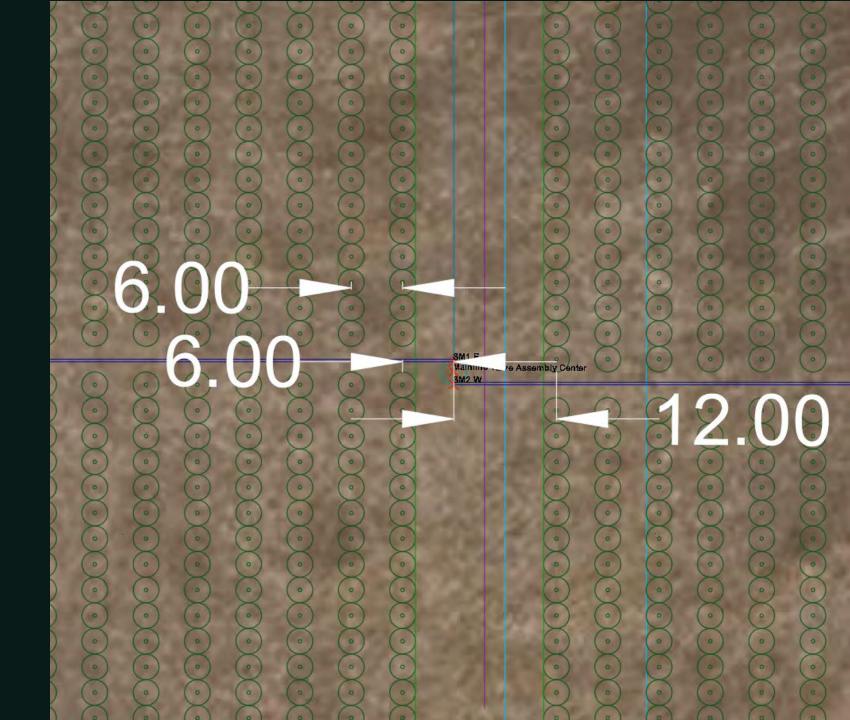
Very good flowering for 2025



- Irrigation design software works to best hydraulic solution, not most practical solution.
- Cluster your valves for easy maintenance and control.
- Get self flushing filters if you can afford them.



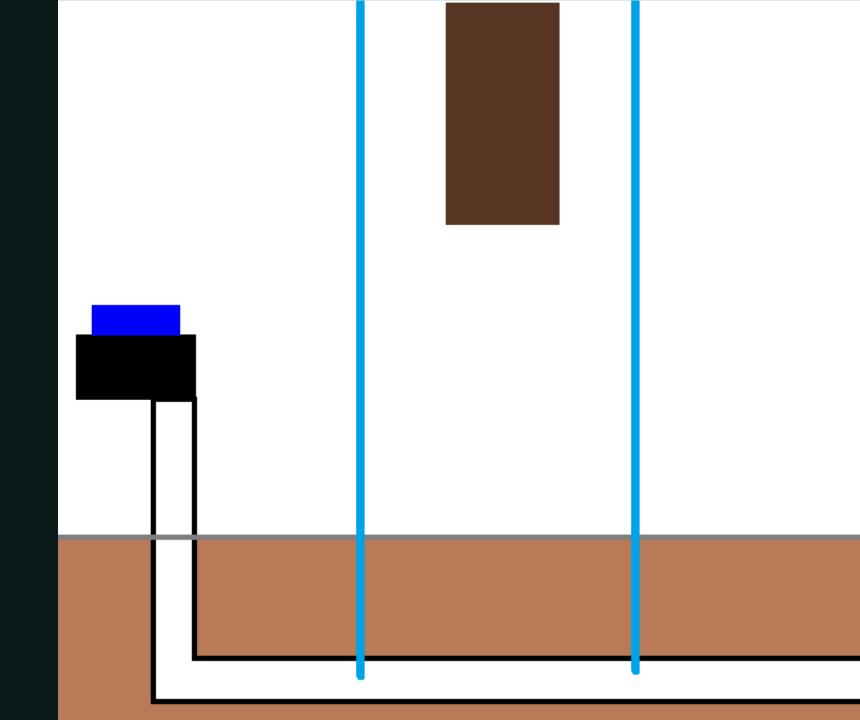
• Keep valves a multiple of the row spacing from the rows so slashing/spraying machinery fits past them.



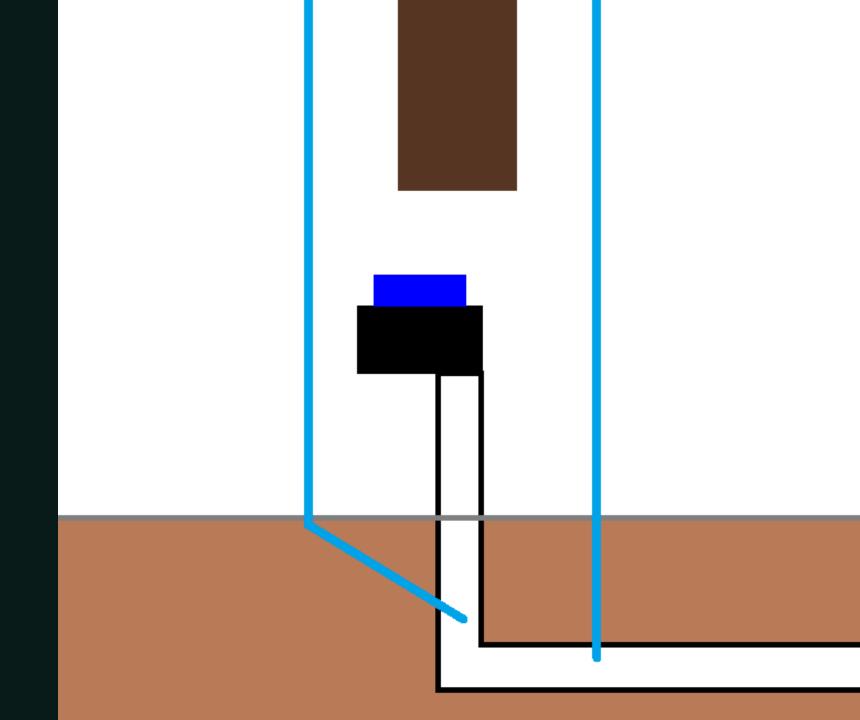
- Our water is salty, and poly taps don't rust.
- Kangaroos were opening the taps if their handles were left on, so we removed them.
- Make sure your taps are in line with the trees. They'll be snapped off by harvesters otherwise.
- The right-angle fitting makes it nicer to close under pressure.



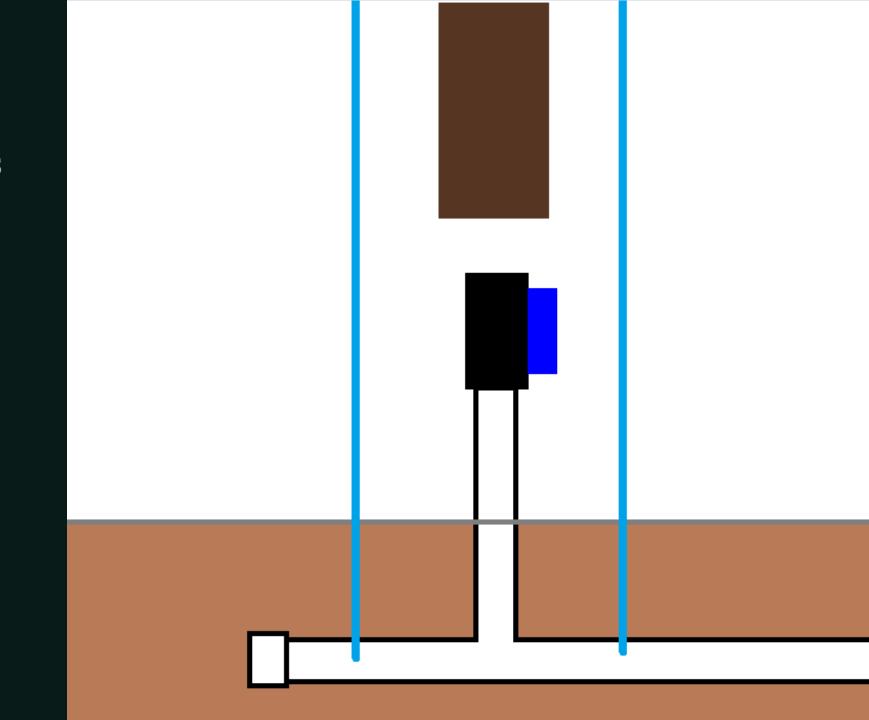
- Pay close attention to the irrigation design you are supplied.
- This is what we were supplied.



• This was a suggested solution.



• This is what we did.



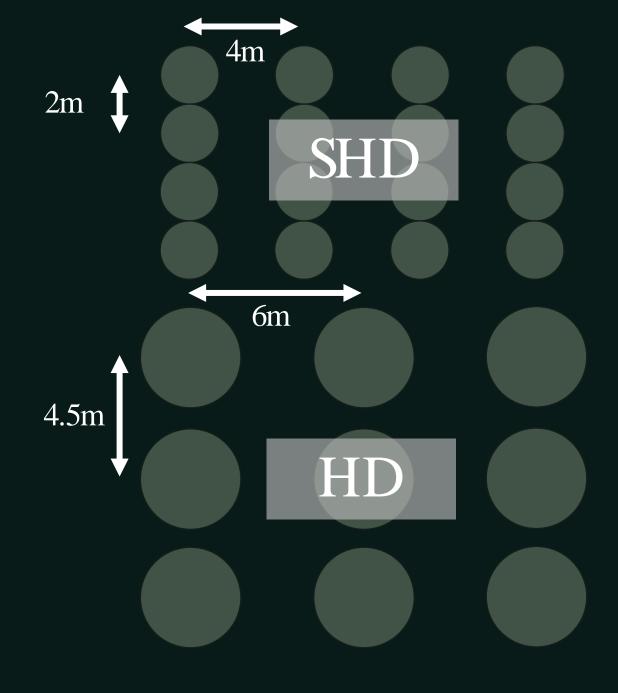
### Low Irrigation Maintenance -Driplines

- Foxes will mince your driplines.
- Regular baiting does reduce the number of bites.



### Low Irrigation Maintenance -Driplines

- Both our Super High Density
   (SHD) and High Density
   (HD) are irrigated on a
   single dripline.
- SHD was sized to irrigate with one dripline with higher flow.
- HD orchard would do better with two.
- Some varieties do better than others on one.







Low Irrigation Maintenance - Driplines



### Low Irrigation Maintenance -Driplines

- Arbosana left
- Koreniki right

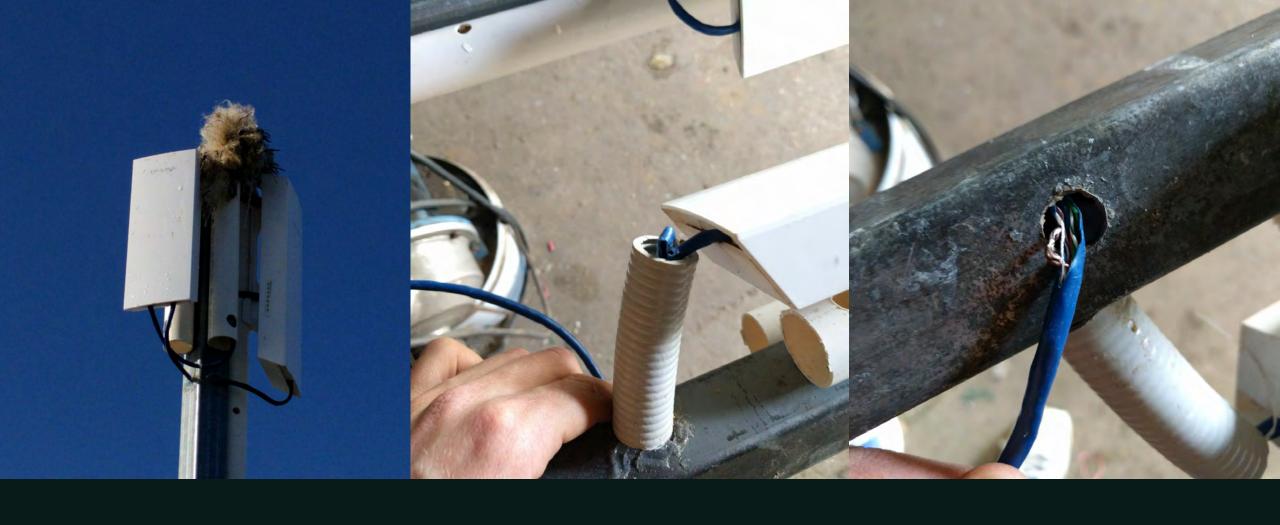


### Low Irrigation Maintenance -Driplines

- Pick varieties that work well one dripline for SHD
- Use two driplines for larger tree sizes.



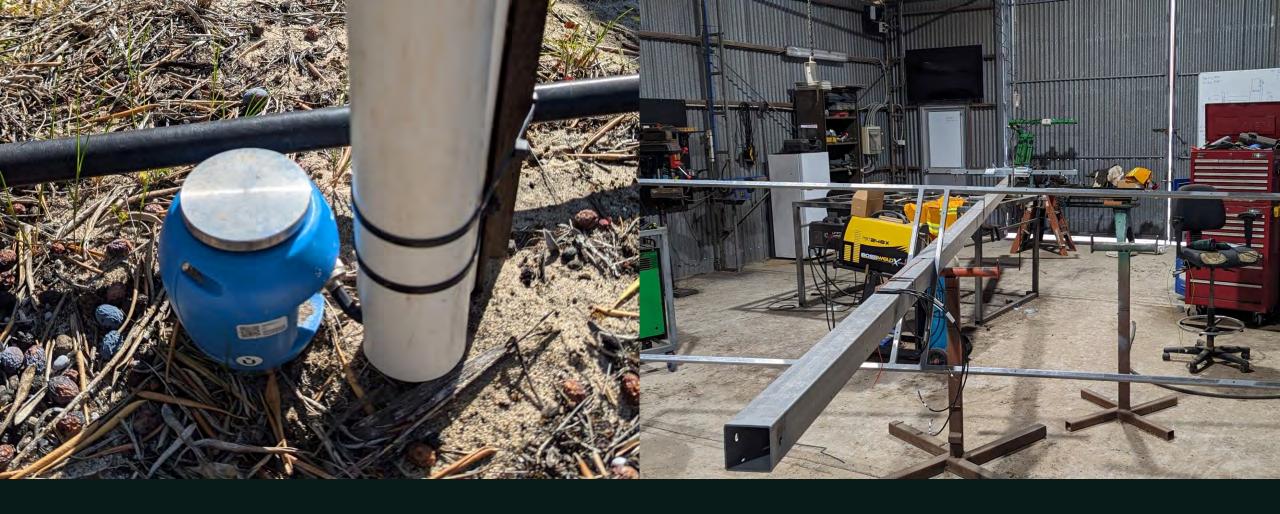






If a bird can perch next to a wire, it will chew that wire.







Run the wires inside antenna masts and leave minimal exposure. Use bird spikes in perching points.







If you bet on 1 in 1000, it will happen 80 times per pass at Longridge.

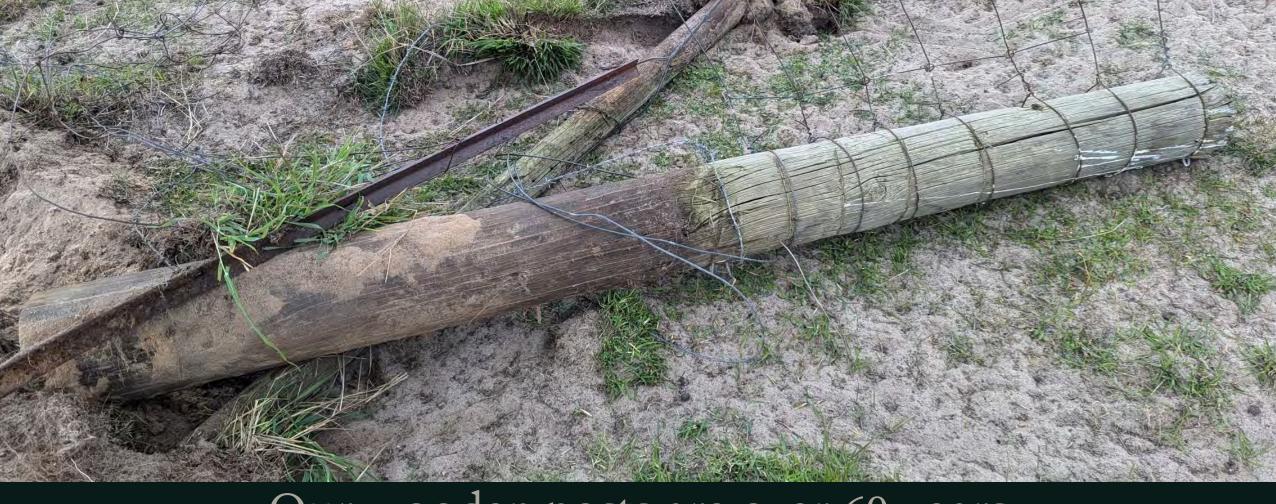






The orchard is rough on machinery. Tidy up loose and protruding features.









## Using Labour



Planting may only take 1 to 3 weeks depending on your size.



Very intense labour requirement for a short period.



Where can you find the people? Where do you house them? How do you feed them?



Transportable buildings fore hire are very expensive for a short term.



## Alternative Option

- Ripping the plants into the ground is very fast
- Three people on the ripper could plant 5000 or more trees per day comfortably. Limited here by preparation speed.
- Trees have their guards put on and are tied to the stakes in the shed.
- Tractor can autosteer a straight line
- Tree spacing is typically done with a wheel along the ground.
- GPS spacing may be possible for your unit but in the realm of \$20-\$30k.
- Not suitable for trellised trees.

### I'd love to say it's a success...

- We haven't gotten to use it yet.
- Clay soils will need multiple passes ahead of time.
- A grader blade ahead of the press wheels would help keep dirt under them and add pressure. In our design, this takes pressure off the ripper tine.
- This tractor's 3PL has no downward pressure hence the trailer and weights.

  A bigger tractor with down pressure would be a better starting point for such a system.

# General Planting Tips

 Plant deeper than recommended in sandy soils to avoid the potting mix from drying out.

# General Planting Tips

• Ensure submain top hat holes are clean smooth and clean of burs.



#### Top Hats

- A small bur in the hole makes a bad seal.
- A small water jet picks up sand and cuts a bigger hole
- The sand jet can cut adjacent pipes.
- Sand is sucked back into the mainline after every shift.
- Shows up 5-10 years later.





### Final Tips

- Aim to be profitable with the bulk price as it has been the last few years.
- Olives are much harder and slower to harvest than grapes.
- Plan to own your own harvesters and crushing mill (or co-op a crushing mill).
- Harvest time coincides with seeding time for broadacre farmers, so labour is short.
- Invest in monitoring technology as issues are generally fast to fix and slow to find.
- Use a reputable nursery for your tree supply to ensure a good rate of survival.



# Thanks for listening!

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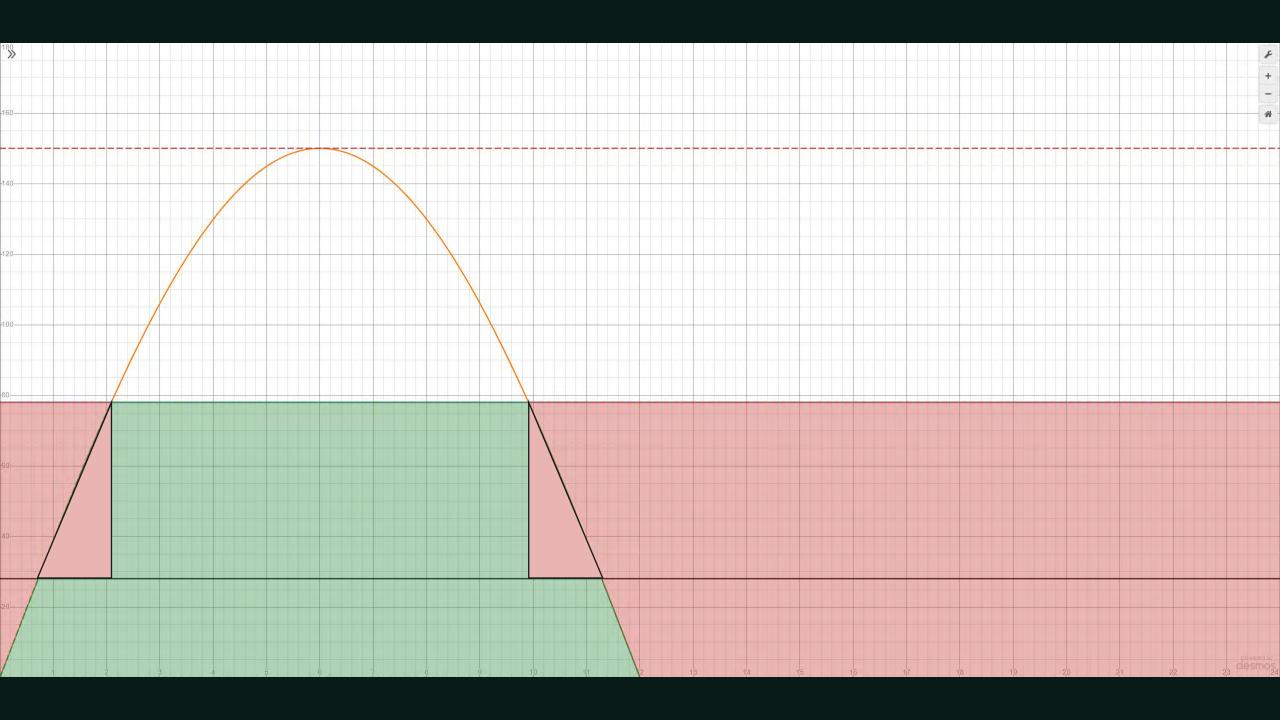
More?



Location – Solar Irrigation









# Cost Comparison

#### Assuming

- 38c/ kwh
- \$1.20/ L Diesel (After rebate)

48H
Pumping at
Longridge

- \$1422 with Grid Power
- \$1500 with Diesel Power

No Line Fees with Generator Only